



Page: 1 of 7

Product Name TRIETHANOLAMINE

Classified as hazardous

#### 1. Identification

GHS Product Identifier TRIETHANOLAMINE

ldentifier

Company Name CHEM-SUPPLY PTY LTD (ABN 19 008 264 211)

Address 50 Bedford Street GILLMAN

SA 5013 Australia

Telephone/Fax Number Tel: (08) 8440-2000 Fax: (08) 8440-2001

Recommended use of the chemical and restrictions on use

Intermediate in the manufacture of surface active agents used as detergents and emulsifying, wetting, foaming and dispersing agents in cleaners, dry cleaning, polishes, cosmetics, pharmaceuticals, toiletries, drilling and cutting oils, metal-working compounds and agricultural sprays, additives in lubricants for textile industry, electroplating and textile processing, corrosion inhibitor, chelating agent, humectant and plasticizer, rubber accelerator, cement additive, water repellents, increasing penetration of organic liquids into wood and paper, softening agent, solvent, manufacture of synthetic resins, piperazine, polyurethane foam, polymers industry, used as an

initiator for poly triol production, intermediate in various products including paints, inks, lacquers, polishes, and varnishes, petroleum

demulsifiers, gas purification (used in the recovery of hydrogen sulfide from sour natural gases and sour crude petroleums) and laboratory reagent.

Other Names Name Product Code

TRIETHANOLAMINE 85% LR TL019

TEA

Triethylolamine

Tri (2-hydroxyethyl) amine

2,2',2'-Trihydroxytriethylamine

Tris (2-hydroxyethyl) amine

TRIETHANOLAMINE 85% TG TT019

Nitrilo-2,2',2'-triethanol

Other Information

EMERGENCY CONTACT NUMBER: +61 08 8440 2000 Business hours: 8:30am to 5:00pm, Monday to Friday.

Chem-Supply Pty Ltd does not warrant that this product is suitable for any use or purpose. The user must ascertain the suitability of the product before use or application intended purpose. Preliminary testing of the product before use or application is recommended. Any reliance or purported reliance upon Chem-Supply Pty Ltd with respect to any skill or judgement or advice in relation to the suitability of this product of any purpose is disclaimed. Except to the extent prohibited at law, any condition implied by any statute as to the merchantable quality of this product or fitness for any purpose is hereby excluded. This product is not sold by description. Where the provisions of Part V, Division 2 of the Trade Practices Act apply, the liability of Chem-Supply Pty Ltd is limited to the replacement of supply of equivalent goods or payment of the cost of replacing the goods or acquiring equivalent goods.

#### 2. Hazard Identification

GHS classification of Eye Damage/Irritation: Category 1 the Acute Toxicity - Oral: Category 4

substance/mixture

Signal Word (s) DANGER

Hazard Statement (s) H302 Harmful if swallowed.

H318 Causes serious eye damage. Corrosion, Exclamation mark

Pictogram (s)









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Infosafe  $No^{TM}$  1CH79 Issue Date : March 2013 RE-ISSUED by CHEMSUPP

Product Name TRIETHANOLAMINE

Classified as hazardous

**Precautionary** P264 Wash ... thoroughly after handling.

statement - P270 Do not eat, drink or smoke when using this product.

Prevention P280 Wear protective gloves/protective clothing/eye protection/face

protection.

Precautionary P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel

statement - Response unwell.

P310 Immediately call a POISON CENTER or doctor/physician.

P330 Rinse mouth.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

3. Composition/information on ingredients

Chemical Liquid

Characterization

Ingredients Name CAS Proportion Hazard Symbol Risk Phrase

Triethanolamine 102-71-6 85 % Diethanolamine 111-42-2 15 %

4. First-aid measures

Inhalation Remove from exposure, rest and keep warm. If breathing has stopped, apply

artificial respiration. If breathing is difficult, give oxygen. Seek medica

advice if effects persist.

Ingestion Rinse mouth thoroughly with water immediately. Give water to drink. DO NOT

induce vomiting. If vomiting occurs give further water to achieve effective

dilution. Seek medical attention in severe cases, or if large amounts

ingested.

Skin Wash affected areas with copious quantities of water immediately. Remove

contaminated clothing and wash before re-use. If irritation occurs seek

medical advice.

Eyelids to be held open. Seek immediate medical assistance. Maintain eyewash fountain and drench facilities in work area.

Advice to Doctor Treat symptomatically and supportively. Support respiratory, cardiovascular,

and renal function.

5. Fire-fighting measures

Hazards from
Combustion

Irritating, corrosive and highly toxic gases or fumes, including oxides of carbon (CO, CO2), oxides of nitrogen (NO, NO2, etc) and hydrogen cyanides.

Products

Specific hazards

First Aid Facilities

**Specific Methods** Small fire: Use dry chemical, CO2, water spray or foam.

Large fire: Use water spray, fog or foam.

If safe to do so, move undamaged containers from the fire area. Cool

containers with flooding quantities of water until well after the fire is out. May burn but do not ignite readily. Runoff may pollute waterways. Fire may produce irritating, poisonous and/or corrosive fumes. Containers may explode

arising from the produce irri when heated.

**Decomposition** > 325 °C; 335 °C.

Temp.

Precautions in Wear SCBA and structural firefighter's uniform.

connection with Fire

6. Accidental release measures

Spills & Disposal Eliminate all ignition sources (no smoking, flares, sparks or flame) within at

least 15m. Do NOT touch or walk through this product. Stop leak if safe to do so. Prevent entry into waterways, drains, confined areas. Cover with DRY earth, sand or other compatible, non-combustible material followed by a plastic sheet to minimize spreading or contact with rain. Use clean non-sparking tools to collect material and place it into loosely-covered

plastic containers for later disposal.

SEEK EXPERT ADVICE ON HANDLING AND DISPOSAL.

Personal Protection Wear protective clothing specified for normal operations (see Section 8)





Page: 3 of 7

Product Name TRIETHANOLAMINE

Classified as hazardous

### 7. Handling and storage

#### **Precautions for Safe Handling**

Avoid ingestion and inhalation of gas/fumes/vapour/spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated exposure. DO NOT store or use in confined spaces. Minimise accumulation and generation of mists, vapours or aerosols in the atmosphere. Keep container closed. Ensure good ventilation at the workplace. Use with adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. If ingested, seek medical advice immediately and show the container or the label. Wear suitable protective clothing. It is essential that all who come into contact with this material maintain high standards of personal hygiene ie. washing hands prior to eating, drinking, smoking or using toilet facilities. Do not eat, drink, or smoke during work. Keep away from incompatibles such as oxidizing agents, reducing agents, organic materials, metals, acids.

# Conditions for safe storage, including any incompatabilities

oxidizing agents, reducing agents, organic materials, metals, acids. Store in tightly closed, light-resistant containers, in a cool, dry, well-ventilated area away from incompatible substances, foodstuffs, and clothing. Very hygroscopic - turns brown on exposure to air and light. Light sensitive. Protect from light and air, direct sunlight and moisture and against physical damage. Store away from oxidizing agents and acids. Isolate from any source of heat or ignition. Do NOT pressurise, cut, heat or weld containers as they may contain hazardous residues. Outside or detached storage is preferred. Inspect regularly for deficiencies such as damage or leaks. Avoid freezing the product.

#### Corrosiveness

Corrosive in presence of steel and galvanized iron, of aluminium, of zinc, of

copper, brass and other copper alloys.

## **Storage Regulations**

Classified as C2 (Combustible Liquid) for the purpose of storage and handling

in accordance with AS1940. Refer Australian Standard AS 1940-2004 'The storage and handling of flammable and combustible liquids'. May separate and freeze below 16  $^{\circ}$ C. Avoid freezing the product. Store at room

# Storage

temperature (16 to 23°C recommended).

Temperatures

Stainless steel.

Recommended Materials

**Unsuitable Materials** 

Galvanised steel, aluminium, copper, copper alloys, light metals, nonferrous

metals and zinc.

### 8. Exposure controls/personal protection

Occupational exposure limit values	<u>Name</u> STEL		TEL	TWA		
•		mg/m3	ppm	mg/m3	ppm	Footnote
	Triethanolamine			5		Triethanol amine
	Diethanolamine			13	3	
Other Exposure	A time weighted average (TWA) has been established for Triethanolamine					
Information	(Worksafe Aust) of 5 mg/m $^3$ and for Diethanolamine (Worksafe Aust) of 13 mg/m $^3$					
	(3 ppm). The exposure value at the TWA is the average airborne concentration					
	of a particular substance when calculated over a normal 8 hour working					
	a 5 day working week.					
Appropriate	Provide sufficient ventilation to ensure that the working environment is below					
engineering controls	$_{\mathbf{S}}$ the TWA (time weighted average). Where vapours or mists are generated,					
	particularly in enclosed areas, and natural ventilation is inadequate, a flame					
	proof exhaust ventilation system is required. Refer to AS 1940-The storage and					
	handling of flammable and c					
	atmospheres for further inf					
Respiratory	Where ventilation is not ad		-		_	±
Protection	Avoid breathing vapours or mists. Select and use respirators in accordance					
	with AS 1716 - Respiratory Protective Devices and be selected in accordance					
	with AS 1715 - Selection, Use and Maintenance of Respiratory Protective					
	Devices. When mists or vapours exceed the exposure standards then the use of					
	the following is recommended: Approved respirator with organic vapour and					
	dust/mist filters. Filter capacity and respirator type depends on exposure					
E. D. A. A.	levels.	homical .	~~~1~~	aafat a	1,,,,,,,,,	ith side shield
Eye Protection	The use of a face shield, c protection as appropriate.					
	be selected and used in acc				II Stallu	arus As 1337 and
	be serected and used in acc	or dalice	MICII MO 1			





4 of 7 Page: chem-supply

Infosafe No™ 1CH79 Issue Date : March 2013 RE-ISSUED by CHEMSUPP

Product Name TRIETHANOLAMINE

Classified as hazardous

Hand protection should comply with AS 2161, Occupational protective gloves -**Hand Protection** 

> Selection, use and maintenance. Recommendation: Excellent: Supported Nitrile. Supported Neoprene. Unsupported Neoprene. Supported Polyvinyl Chloride (PVC) gloves. Good: Supported Polyvinyl Alcohol (PVA) gloves.

Unsupported Natural Rubber Latex.

**Body Protection** Flame retardant protective clothing. Clean clothing or protective clothing should be worn, preferably with an apron. Clothing for protection against

chemicals should comply with AS 3765 Clothing for Protection Against Hazardous

Chemicals.

**Hygiene Measures** Always wash hands before smoking, eating or using the toilet. Wash

contaminated clothing and other protective equipment before storing or

re-using.

9. Physical and chemical properties

Liquid Form

Colourless to pale yellow, hygroscopic crystals or viscous liquid. Turns brown **Appearance** 

on exposure to air and light.

Characteristic slight ammonia-like odour. Odour

**Decomposition** 

**Temperature** 

> 325 °C; 335 °C.

15.8 °C; 17.9 - 21 °C. Super cools easily. **Melting Point** 

335.4 °C (760 mm Hg); 360 °C. **Boiling Point** 

Miscible (soluble) in all proportions. Solubility in Water

Solubility in Organic

**Solvents** 

Miscible in methanol, acetone; soluble in benzene, chloroform; slightly

soluble in petroleum ether; very slightly soluble in diethyl ether, n-octanol,

carbon tetrachloride and n-heptane.

1.124  $g/cm^3$  at 20 °C. **Specific Gravity** 

10.5 (15 g/L, H2O, 20 °C); strong base; slightly less alkaline than ammonia. рH

0.000000477 hPa at 25 °C (measured); 0.00005 hPa at 40 °C. Vapour Pressure

**Vapour Density** 

5.1 (Air= 1).

(Air=1)

**Evaporation Rate** <0.005 compared to (n-BuAc=1).

0 %vol @ 21 °C **Volatile Component** 

**Partition Coefficient:** Log P (o/w): -2.3 at 25 °C.

n-octanol/water

0.0484 N/m @ 20 °C. **Surface Tension** 

190.5 °C (OC); 179 °C (CC). **Flash Point** 

Combustible. **Flammability** 

**Auto-Ignition** 

315 °C; 325 °C.

**Temperature** 

3.6 vol%; 1.3 vol%. Flammable Limits -

Lower

Flammable Limits -

7.2 vol%; 8.5 vol%.

Upper

**Explosion Properties** 

Above flash point, vapour-air mixtures are explosive within flammable limits

noted above. Slightly flammable in presence of open flames, sparks and static

discharge.

149.19 Molecular Weight

601 cP (601 mPa.s) @ 25 °C. **Dynamic Viscosity** 

Index of refraction: 1.4852 @ 20 °C. Other Information

Critical temperature: 514.3 °C. Critical pressure: 24.2 mmHg.

10. Stability and reactivity





5 of 7 Page:

Infosafe No™ 1CH79 Issue Date : March 2013 RE-ISSUED by CHEMSUPP

Product Name TRIETHANOLAMINE

#### Classified as hazardous

**Chemical Stability** 

Stable under ordinary conditions of use and storage. Air-, moisture- and light-sensitive. Hygroscopic: absorbs moisture or water from the air.

Darkens/turns brown on exposure to air or light.

Conditions to Avoid

Extremes of temperature, excess heat, ignition sources, exposure to light, direct sunlight air, moist air, moisture, or water and incompatible materials. Acids, oxidizing agents, reducing agents, organic materials, anhydrides, nitrites, nitriles and nitrous acid (formation of: nitrosamines), halogenating agents, moisture, metals, copper, copper alloys, galvanized iron, aluminium,

Incompatible Materials

and zinc.

Irritating, corrosive and highly toxic gases or fumes, including oxides of carbon (CO, CO2), oxides of nitrogen (NO, NO2, etc) and hydrogen cyanides.

Hazardous **Decomposition Products** Possibility of hazardous reactions

The substance is a weak base. Highly reactive with oxidizing agents, acids. Reactive with reducing agents, organic materials, metals. Slightly reactive to reactive with moisture. Product may potentially react with various halogenated organic solvents, resulting in temperature and/or pressure increases. Reaction with inorganic acid chloride releases poisonous gas/fumes. Heating above 50 °C in the presence of aluminium results in excessive corrosion and potential chemical reaction releasing flammable hydrogen gas.

Will not occur.

Hazardous **Polymerization** 

### 11. Toxicological Information

Ingestion

May be harmful if swallowed. Anticipated to have low acute toxicity, with effects mainly resulting from its alkalinity. Significant caustic injury is not expected from this substance. May cause irritation or burns in the mouth, pharynx, and oesophagus, and gastrointestinal irritation with abdominal pain, nausea, vomiting and diarrhoea. Rapidly absorbed. May also affect behaviour, sense organs, kidney, liver and urinary system.

Inhalation

May be harmful if inhaled. Inhalation of mist, vapour and aerosols may cause respiratory tract irritation. Symptoms may include coughing, sore throat, breathing difficulty, headache, nausea and dizziness. Inhalation of vapor from heated material or mist may cause irritation of the respiratory tract, experienced as nasal discomfort and discharge, chest pain, coughing and hypoxia. May also affect the liver, blood, urinary system and cardiovascular system.

Skin

The principal route of exposure causing toxicity is through the skin. Readily absorbed through the skin, affecting the liver, metabolism, and urinary tract. May cause mild skin irritation, with burning pain, itching, and redness, especially on prolonged or repeated contact. Allergic contact allergies have been reported following dermal exposures, but reports have been confounded by exposure to other chemicals or to ethanolamines and other chemicals at high temperatures. Chemical by-products resulting from heating may have a role in the development of adverse effects.

Eye

May cause mild to moderate eye irritation, with burning pain, stinging, redness, blurring, tearing and possible permanent corneal damage. Risk of serious damage to eyes.

**Skin Sensitisation** 

Positive patch test response to triethanolamine has been reported.

Carcinogenicity

Triethanolamine [102-71-6] is evaluated in the IARC Monographs (Vol. 77; 2000) as Group 3: Not classifiable as to carcinogenicity to humans.

**Chronic Effects** 

Prolonged and/or repeated contact may cause mild skin irritation, burning of the skin, skin necrosis, ulceration of the skin, dermatitis, and/or skin sensitization. Repeated dermal application of high concentrations of triethanolamine to rats led to a necrotizing inflammatory process in the skin. Danger of serious damage to health by prolonged exposure if swallowed. Prolonged and repeated ingestion and skin exposure may cause liver, kidney, lung, adrenal and nerve damage. Heart and nervous system effects were also observed in animals given exaggerated doses of diethanolamine. Under given conditions, contact with nitrites or nitric acid can lead to the formation of nitrosamines, which have shown themselves to be carcinogenic in animal experiments.

Mutagenicity

Mutagenic effects have been observed on tests with human lymphocytes. May affect genetic material: cytogenic analysis (human lymphocyte) = 100 µmol/L; sister chromatid exchange (human lymphocyte) = 1 mmol/L.





6 of 7 Page:

Infosafe No™ 1CH79 Issue Date : March 2013 RE-ISSUED by CHEMSUPP

Product Name TRIETHANOLAMINE

#### Classified as hazardous

Triethanolamine did not induce mutations in bacteria, unless nitrite was also present. It did not influence the frequency of micronuclei in mouse peripheral blood in vivo after dermal application. Triethanolamine did not induce unscheduled DNA synthesis, sister chromatid exchange, chromosomal aberrations or cell transformation in rodent cells in vitro. Triethanolamine had no effect on sex-linked recessive lethal mutations in Drosophila melanogaster or on gene conversion in Saccharomyces cerevisiae.

### 12. Ecological information

**Ecotoxicity** Toxic for aquatic organisms. Harmful effect due to pH shift. Hazard for

drinking water supplies.

Biological degradableness: 96 % modified OECD Screening T. Persistence and

Readily biodegradable. degradability

ThOD: 2.04 g/g, COD: 1.50 g/g, BOD5: 0.90 g/g.

Distribution: log P(o/w): -1.32. **Mobility** 

Bioaccumulative No bioaccumulation is to be expected (log P(o/w < 1).

**Potential** 

**Environmental** Do not allow to enter waters, waste water, or soil!

**Protection** 

Acute Toxicity - Fish Leuciscus idus LC50: > 10000 mg/l /96 h.

Daphnia EC50: 1390 mg/l /24 h.

Bacteria EC50: > 10000 mg/l / 16 h.

Acute Toxicity -

**Daphnia** 

Acute Toxicity -Bacteria

# 13. Disposal considerations

Dispose of according to relevant local, state and federal government Disposal

regulations. Considerations

# 14. Transport information

Not classified as a Dangerous Good according to the Australian Code for the **Transport** Transport of Dangerous Goods by Road and Rail. Information

### 15. Regulatory information

Poisons Schedule

#### 16. Other Information

#### Literature References

'Standard for the Uniform Scheduling of Medicines and Poisons No. 3', Commonwealth of Australia, June 2012.

Lewis, Richard J. Sr. 'Hawley's Condensed Chemical Dictionary 13th. Ed.',

Rev., John Wiley and Sons, Inc., NY, 1997. National Road Transport Commission, 'Australian Code for the Transport of Dangerous Goods by Road and Rail 7th. Ed.', 2007.

'Labelling of Hazardous Workplace Chemicals, Code of Proctice' Safe Work

Australia. Standards Australia 'AS 1940-2004 The Storage and Handling of Flammable and

Combustible Liquids. Standards Australia, 'SAA/SNZ HB 76:2010 Dangerous Goods - Initial Emergency Response Guide', Standards Australia/Standards New Zealand, 2010.

Worksafe Australia, 'Approved Criteria for Classifying Hazardous Substances [NOHSC:1008(2004)]'.

Worksafe Australia, 'Hazardous Substances Information System, 2005'. Worksafe Australia, 'National Code of Practice for the Labelling of Workplace Substances [NOHSC:2012(1994)]'.

Worksafe Australia, 'National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003(1995)]'.

Contact Person/Point Paul McCarthy Ph. (08) 8440 2000 DISCLAIMER STATEMENT:

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Page: 7 of 7

Infosafe No™ 1CH79 Issue Date : March 2013 RE-ISSUED by CHEMSUPP

Product Name TRIETHANOLAMINE

#### Classified as hazardous

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representatives.

**Empirical Formula** & Structural Formula

User Codes

Empirical Formula: C6-H15-N-O3. Structural Formula: (HOCH2CH2) 3N.

User Field Title User Code 102-71-6 CAS No.

First Aid Phrases A, G3, E1, S1

Previously labelled as : **Other Information** 

R36/37/38 Irritating to eyes, respiratory systemand skin.

R41 Risk of serious damage to eyes.

R48/22 Harmfull: danger of serious damge to health by prolonged exposure if

swallowed.

S26 In case of contact with eyes, rinse immediately with plenty of water and

seek medical advive. ...End Of MSDS...

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